BRERO

WORK INSTRUCTIONS

Riveting STAR snap fasteners

These instructions show the two operations for STAR snap fasteners: which part goes on which punch and how the punch set sits in the press.



1 Socket Star M 4/a with cap Star M 4/2 or Star 4/3





TOP · 1×

Star M 4/a

Socket





BOTTOM · 1×

Star M 4/2 or Star 4/3

Cap



How the die set sits in the press

2 Stud Star M 4/b with post Star M 4/c





TOP · 1×

Star M 4/b

Stud





BOTTOM · 1×

Star M 4/c

Post



How the die set sits in the press